

Fastening Products Group

YKK

Little Parts. Big Difference.®

CONCEAL® Open End Zipper

Specification / Strength Comparison

Specification

	3CH OR	5CH OR
	BP12	PW16
Element Width (mm)	4.9	6.4
Chain Thickness (mm)	1.9	2.5
Chain Width (mm)	24.0	31.2

* Available in left-hand insertion.



Unit : N (Newton)

Strength Comparison

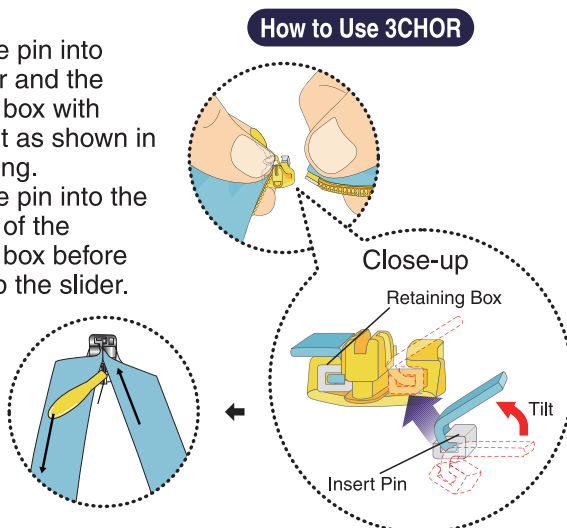
	3CC Open End	3CF Open End	5CC Open End	5CF Open End
	3CHOR (BP12)	3CFOR (BP12)	5CH OR (PW 16)	5CNF OR (P16N)
Chain Cross-wise Strength	343	235	588	588
Open Parts Cross-wise Strength	44	49	49	78
Slider Locking Strength	20	15	39	39

* The figures in the chart are based on quality assurance level of YKK

How to Use

3CHOR

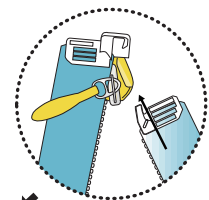
1. Insert the pin into the slider and the retaining box with certain tilt as shown in the drawing.
2. Insert the pin into the very end of the retaining box before pulling up the slider.



5CHOR

- Insert the pin into the very end of the retaining box before pulling up the slider.

How to Use 5CHOR



Precautions

■ When Sewing

- Use of Sewing Machine Guide from YKK is recommended.
- Operating force of the zipper will increase when the stitching is close to the elements. Be informed that breakage or puncture could take place when sewing on cloth whose thickness varies dynamically such as the overlapped cloth at the edge.
- When sewing on cloth with rough fiber structure or cloth composed of long-coated yarns such as Mohair fiber, please avoid getting the cloth tangled into the machine by giving slightly long intervals between stitches or by other possible methods.
- Open parts for 3CHOR are movable for easier sewing process.

■ When Washing

- When exposing the zippers to washing or related processing, close each zipper in order to lessen the pressure or damage that can result in performance deficiency.

■ When Ironing

- When ironing the zippers or the cloth to which they belong, please do so with the zippers closed under less than 130C. Pressing with a damp cloth is also recommended.



YKK CORPORATION

<http://www.ykkfastening.com>

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